



VERSA PRO™

**Versatile Carbide Tipped
Blade for General
Purpose Cutting**





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Versatile Carbide Tipped Blade for General Purpose Cutting

LONG BLADE LIFE IN A VARIETY OF METALS

Proprietary grade of tungsten carbide tips with increased toughness retain a sharp cutting edge

Multi-chip tooth design balances the chip load and reduces the cutting forces

EASY TO RUN WITH NO BREAK IN*

Pre-honed cutting edge minimizes tooth chipping and eliminates the need to break-in the blade

OUTSTANDING PART FINISH

Precision ground carbide tips have clean, sharp edges that deliver smoother parts

* Break-in recommended for pieces larger than 10" (254mm)



WIDTH X THICKNESS		TPI				
INCH	MM	0.9/1.1	1.0/1.4	1.4/2.0	2/3	3/4
1-1/4 x .042	34 x 1.07			●	●	●
1-1/2 x .050	41 x 1.27			●	●	
2 x .063	54 x 1.60	●	●	●	●	
2-5/8 x .063	67 x 1.60	●	●	●		
3 x .063	80 x 1.60	●				

APPLICATION

Aluminum / Non-Ferrous	Tool Steels
Carbon Steels	Stainless Steels
Bearing Steels	Titanium Alloys
Mold Steels	Nickel-based Alloys
Alloy Steels	

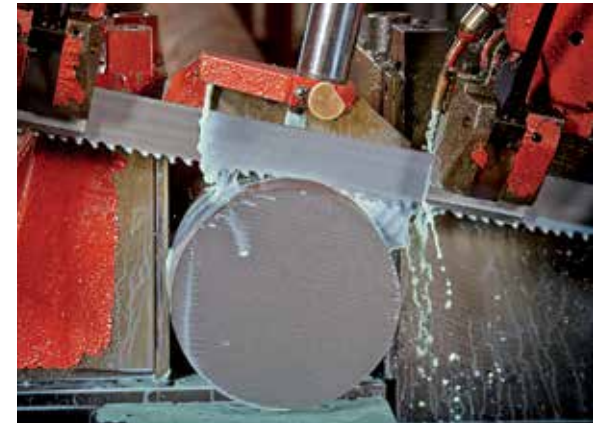
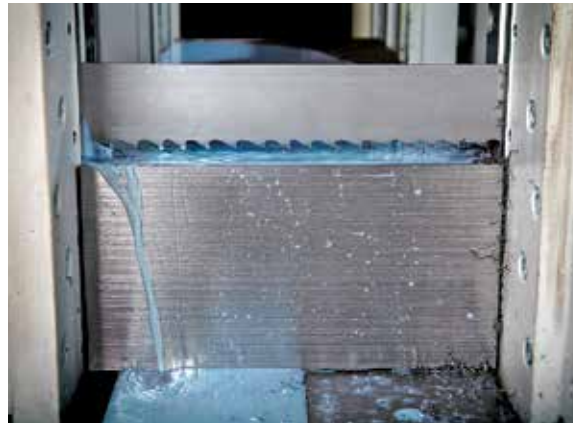


THE MOST VERSATILE BLADE FROM LENOX

CUTS THE WIDEST RANGE OF METALS

HANDLES A LARGE VARIETY OF MATERIAL SHAPES AND SIZES

WORKS ON ALL OF THE MOST POPULAR BAND SAWS



HONED TOOTH EDGE

Pre-honed cutting edge minimizes tooth chipping and eliminates the need to break-in* the blade

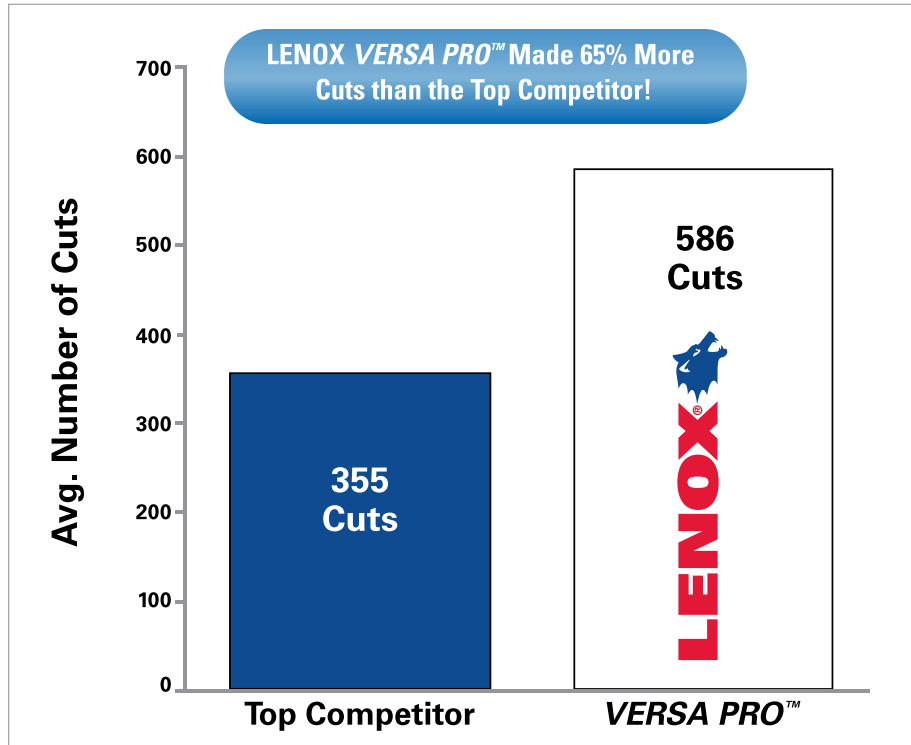
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CARBIDE TOOTH SELECTION

		WIDTH OR DIAMETER OF CUT													
INCHES		1	2	3	4	5	6	7	8	10	11	14	16	18	20+
MM		25	50	75	100	125	150	175	200	250	275	350	400	450	500+
										0.9/1.1					
								1.0/1.4							
						1.4/2.0									
				2/3											
			3/4												



VERSA PRO™ Test Results 2" x .063 x 1.4/2.0 on H-13 TOOL STEEL (54MM x 1.6 x 1.4/2.0)



Note: Competitor blades were broken in 70% feed/speed for 3 cuts.
No break-in for *VERSA PRO™*

Internal Test Parameters

KASTOtec AC5 Saw / Coolant is a 10:1 mix ratio
Cutting one 6" (152.4mm) round bar of H-13 Tool Steel
Band Speed – 220 ft/min (67 m/pm), Feed Rate – 2.2 in/min (55.9 mm/pm)

Results may vary based on the cutting conditions and user expectations.
Consult LENOX Technical Support for recommendations on your application.



Customer Service 800-628-8810

Technical Support 800-642-0010

lenoxtools.com

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